

TECHNICAL DATA SHEET

EPOXY PRIMER- CONDUCTIVE

PRODUCT DESCRIPTION

The Concrete Protector's Conductive Epoxy Primer is a two component solvent based epoxy primer which exhibits excellent characteristics for abrasion resistance and static dissipative properties.

STANDARD COLORS: Semi-Clear OTHER COLORS ALSO AVAILABLE: Black REVISION DATE: July 29th, 2021

CURE SCHEDULE (75°)

POT LIFE (1.5 GAL VOLUME): 3-5 hours TACK FREE (DRY TO TOUCH): 2-4 hours RECOAT OR TOPCOAT: 15-24 hours LIGHT FOOT TRAFFIC: 3-5 hours FULL CURE: 2-7 days

Recommended for priming concrete or masonry substrates prior to applying a suitable topcoat when static control is needed.

COVERAGE PER GALLON: 229 to 267 square feet @ 6-7 mils wet thickness

COVERAGE

MIX RATIO: 1 part Part A to 1 part Part B RECOMMENDED FILM THICKNESS: 6-7 mils per coat wet thickness (yields 3 mils dry) PACKAGING INFORMATION: 2 gal kit

PHYSICAL PROPERTIES

FLEXIBILITY: No cracks on a 1/8" mandrel IMPACT RESISTANCE: Gardner Impact, direct= 50 in. lb. (passed) TENSILE STRENGTH: N/A ADHESION: 400 psi @ elcometer (concrete failure, no delamination) VISCOSITY: Mixed = clear @ 500-900 cps & black @ 250-400 cps (typical) ABRASION RESISTANCE: Taber CS-17 wheel - 1000g total load and 500 cycles = 36.0 mg loss VOLATILE ORGANIC CONTENT: Mixed (Clear = 3.55 pounds/gallon; Black = 3.74 pounds/gallon) SHELF LIFE: 1/2 year in unopened containers SHELF LIFE: 1/2 year in unopened containers

CHEMICAL RESISTANCE

| REAGENT | RATING |
|------------------------|--------|
| Xylene: | В |
| Gasoline: | В |
| 50% Sodium Hydroxide: | D |
| 10% Sulfuric Acid: | С |
| 10% Hydrochloric Acid: | С |
| 20% Nitric Acid: | А |
| Ethylene Glycol: | С |
| | |

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative



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LIMITATIONS

- Colors may be affected by high humidity, chemicals, temperatures or exposure to certain types of lighting such as sodium vapor lights.
- Slab on grade requires a moisture barrier.
- Substrate temperature must be 50 F above dew point.
- All new concrete must be cured for at least 30 days.
- Product color will vary from batch to batch.
- Too thick of an application may result in product failure.
- Do not topcoat the primer until the electrical resistance is 106 ohms of resistance or lower. In some
 instances, it will require 24 hours to achieve proper conductivity before topcoating. (test before
 topcoating).
- If temperatures are below 60 F, let the material induct for 15 minutes before applying.

BENEFITS

- Provides excellent abrasion resistance
- Provides excellent chemical resistance
- Provides excellent static dissipative properties
- Will retain conductive properties regardless of temperature
- Performs well at all humidity levels

INSTRUCTIONS

1) Pre-mix Part A and Part B separately

2) Combine 1 part Part A and 1 part Part B, mix thoroughly with a low speed drill until well blended and steak free

3) Apply to surface using a brush or 3/8" nap roller

NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY:

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